

LISTING OF THE CLAIMS

This listing of claims will replace all prior versions, and listings, of claims in the application:

1.-8. (Canceled)

9. (New) A method for producing a nozzle for spraying cooling oil for cooling the underside of a piston of a combustion engine, the method comprising:

providing a blank of a metal pipe section with an open end to serve as an outlet from the pipe;

inserting a mandrel of elongated and curved cross-section into the open end of the pipe; with the mandrel inserted in the open end, pressing a pipe wall against the mandrel for plastically deforming the open end of the pipe to assume an internal cross-section with a slit opening corresponding in shape to the cross-section of the mandrel;

subsequent to the plastic deformation, extracting the mandrel from the open end of the pipe defining a pipe outlet with a curved cross-section outlet slit as the nozzle.

10. (New) The method of claim 9, further comprising installing the pipe in a cylinder of a combustion engine below the piston in the cylinder and directing the nozzle outlet toward the underside of the piston.

11. (New) The method of claim 9, wherein the mandrel has a substantially U-shaped cross-section for defining a substantially U-shaped outlet slit.

12. (New) The method of claim 9, wherein the mandrel has a substantially C-shaped cross-section for defining a substantially C-shaped outlet slit.

13. (New) The method of claim 9, further comprising pressing the pipe wall against the mandrel by rolling pressing.